

## Clean Power from Commercial Stationary Fuel Cell Systems using waste-derived Fuels

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IPHE Briefing –
Joint 12<sup>th</sup> IPHE Implementation and Liaison (ILC) & Steering Committee (SC) Meeting

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reliable, efficient, ultra-clean



## FuelCell Energy Operations

#### **Torrington - Technology Manufacturing**

- Stack Production
- Module Assembly
- 65,000 ft² facility
- Opened in 2001

#### Danbury - Corporate, Engineering and R&D

- Research Labs
- Design Center
- Operations and Service Support
- Conditioning



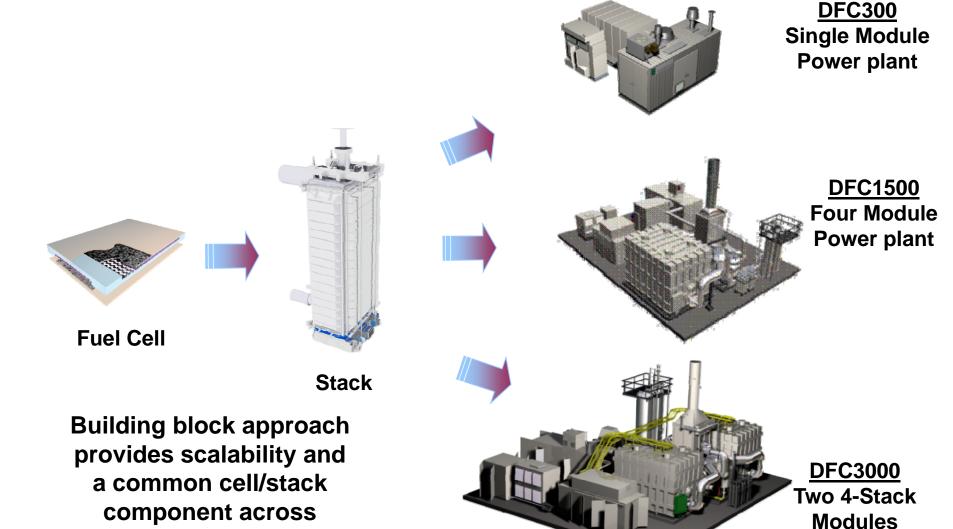




product lines

### FuelCell Energy Products





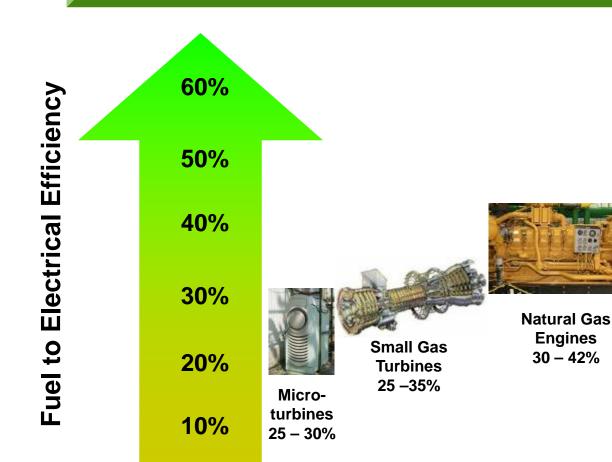


## FuelCell Energy

Ultra-Clean, Efficient, Reliable Power

## High Electrical Efficiency

## DFC power plants offer the highest efficiency of any distributed generation technology









DFC-ERG DFC/Turbine 58 – 65%



# FuelCell Energy Power Plant Locations



- Over 50 global units: mostly natural gas or biogas fueled
- More than 340 million kWh produced at customer sites
- More than 10,000 kg H2/day being produced in CA alone



### FuelCell Energy

Ultra-Clean, Efficient, Reliable Power

### **Fuel Flexibility**



Weston at SFO Airport
Nat Gas CHP



29 Palms Marine Corp Base
Nat Gas Secure CHP



Sharp Mfg Plant
Nat Gas Fuel Cell and Solar Power



Santa Barbara WWT Plant BioGas CHP

## DFC Products are uniquely capable of operating on many fuels



Sierra Nevada Brewery
Nat Gas and BioGas CHP



Kirin Brewery BioGas and Propane CHP



Ford Paint Shop
Paint Solvent Fume Power



Pacific Missile Range Propane Secure CHP



## Wastewater Market

- Wastewater treatment facilities and food/beverage processors are growing source of renewable biogas
- Burning biogas in turbines and engines produces pollution
- Fuel cells produce ultra-clean electricity with biogas more efficiently than any other distributed generation solution their size
- Byproduct heat used in treatment process increasing system efficiency 80% and higher
- ~40% of FuelCell Energy's California installations and backlog are at wastewater and food/beverage facilities



1 MW DFC1500 at a wastewater treatment facility in southern CA



### King County Seattle



1 MW Municipal Wastewater Treatment Plant First Site with Online Fuel Switching



## Kirin Brewery Project



First SubMW Digester Gas Project, Running on Biogas from Beer Production



## Sierra Nevada Brewery



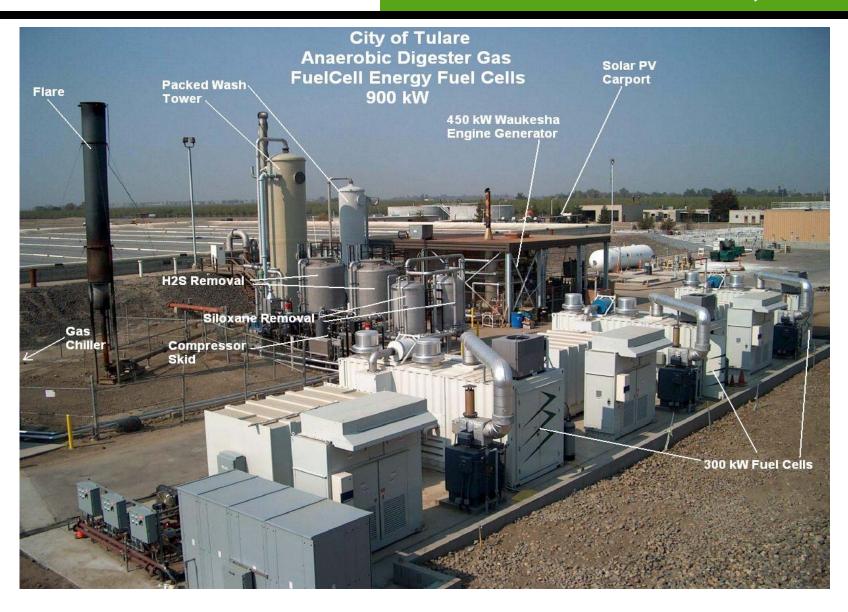
Site with Power Generation in excess of ADG Supply First Site with Automated Fuel Blending



### FuelCell Energy

Ultra-Clean, Efficient, Reliable Power

### Clean Energy Credit: City of Tulare, CA





#### **Gills Onion**

#### Gills Onions wanted renewable power from its own operations

#### Challenge:

 Need for reliable, cost effective, ultra-clean power source from onion processing byproducts

#### Solution:

- 600 kW of fuel cells provide 24/7 power and high efficiency
- Uses anaerobic digester gas produced from onion juice
- Fuel cell waste heat used in anaerobic digester process

#### Results:

Provides 35-45% of Gills Onions' electricity





## **Kyoto Eco-Energy Project (KEEP)**



- Fuel is Digester Gas from Food Waste
- Part of Mini-Grid with wind turbine, PV, & gas engines connected in parallel to the local electrical grid



## Multi-MW Scale Fuel Cells



4.8 MW Fuel Cell – Pohang, Korea

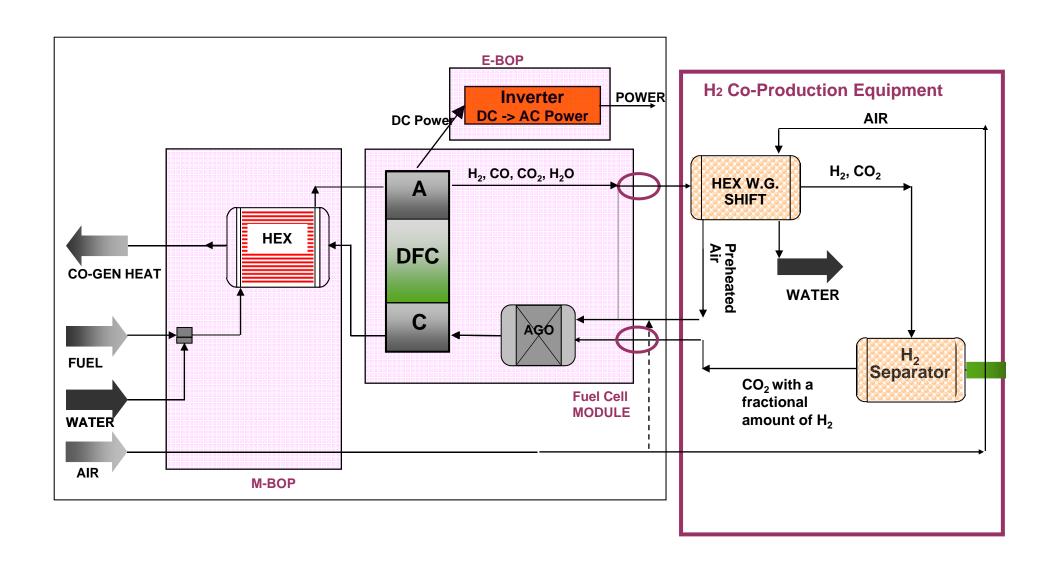


### **Hydrogen Co-Production**

- Hydrogen Co-Production Concept (DFC-H2®)
- Hydrogen Co-Production Demonstration Status
- Advanced H<sub>2</sub> Separation Technology Development
- Renewable Fuel Capability
- Near-term Deployment Strategy

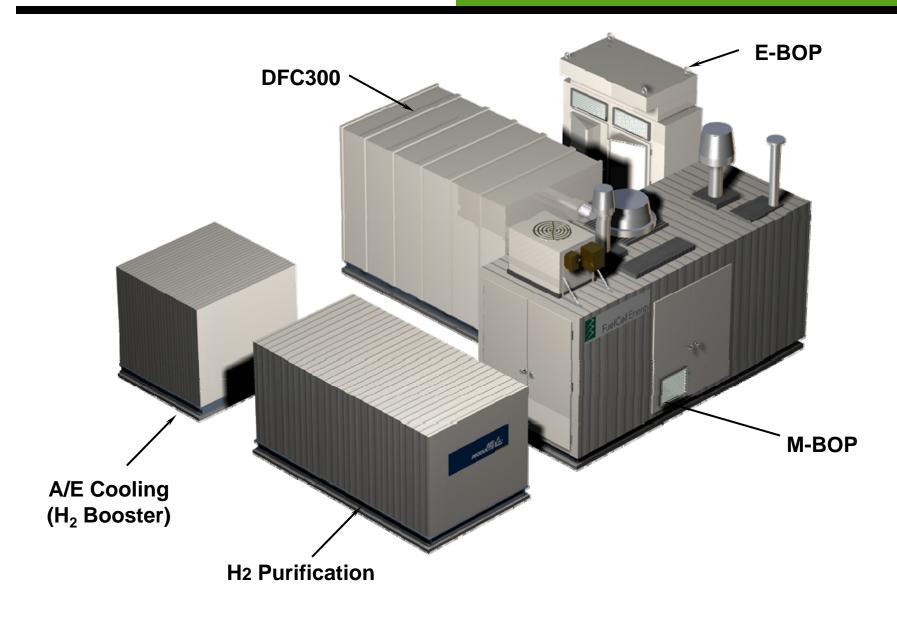


### **DFC-H2®** Configuration





## DFC-H2® Co-production Plant Major Subsystems





# Submegawatt DFC-H2® System Components – Testing at FCE (APCI-DOE Project)



Hydrogen Ready Fuel Cell Module

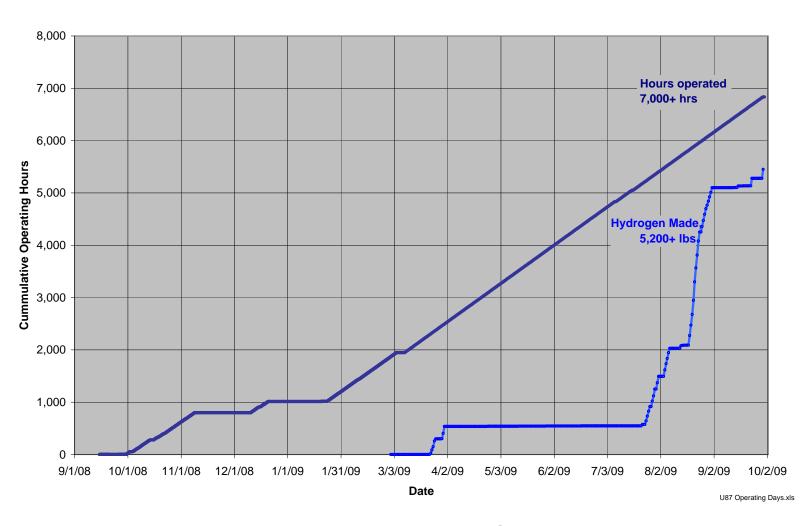


Hydrogen Ready Fuel Cell Module

**All Weather Design** 



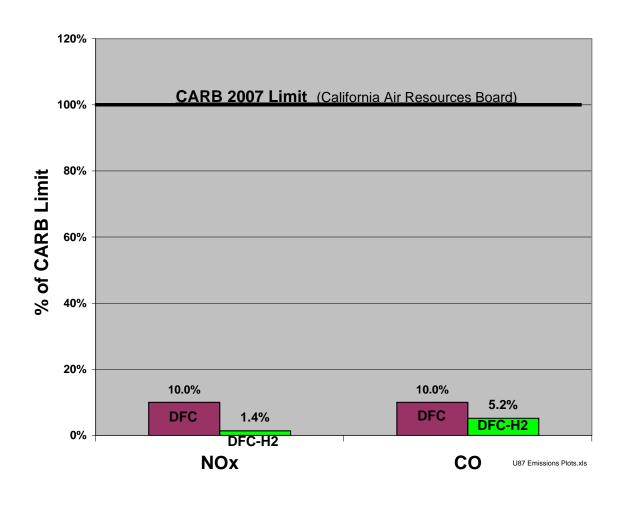
## DFC-H2® Operation Overview



**Integrated Operation Successful** 



### **DFC-H2® Emissions**



**Significantly Lower Emission Than CARB2007 Limits** 



## Co-Production Capacity of DFC-H2® Power Plants

**DFC-300<sup>®</sup>** 

**DFC-1500<sup>®</sup>** 

**DFC-3000**<sup>®</sup>







Co-product

| Power, kW        | 250 | 1,000 | 2,000 |
|------------------|-----|-------|-------|
| Hydrogen, kg/day | 125 | 500   | 1,000 |
| Heat, mmBtu/hr   | 0.5 | 2.0   | 4.0   |

MO3256



## Co-Production Capacity of DFC-H2® Power Plants

DFC300<sup>®</sup>



**DFC1500**<sup>®</sup>



**DFC3000**<sup>®</sup>



| Сою | ro | du | <u>ict</u> |
|-----|----|----|------------|
|     |    |    |            |

| Power, kW                           | 250 | 1,000 | 2,000 |
|-------------------------------------|-----|-------|-------|
| Hydrogen, kg/day                    | 125 | 500   | 1,000 |
| Heat,mmBtdhr                        | 0.5 | 2.0   | 4.0   |
| Refueling Capacity                  |     |       |       |
| Cars, 4.2 kg/day                    | 30  | 120   | 240   |
| Buses, 25 kg/day                    | 5   | 20    | 40    |
| Fork Lifts, 2.1 kg/day              | 60  | 240   | 480   |
| Plugn Battery Hybrid,<br>12 kWh/day | 500 | 2,000 | 4,000 |



## FuelCell Energy

Ultra-Clean, Efficient, Reliable Power

## First DFC-H2® Prototype to be Demonstrated in California



Orange County
Sanitation
District
(OCSD)

Renewable H<sub>2</sub> Filing Station

ADG fueled DFC-H2® Production Unit



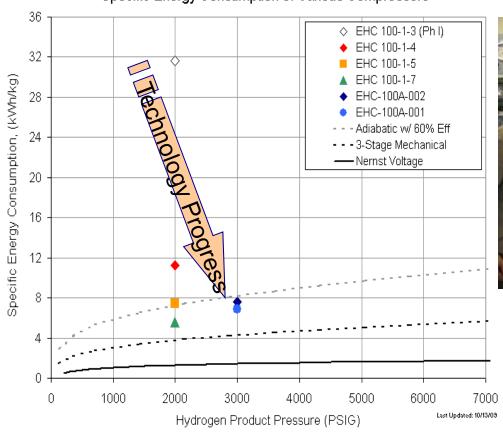


### FuelCell Energy

## **Electrochemical Hydrogen Compressor Development**

Ultra-Clean, Efficient, Reliable Power

Specific Energy Consumption of Various Compressors









Achieved 5,600 psi Compression in Single Stage



2009 DOE Hydrogen Program R&D Award



### Market Leadership

#### **Markets**

95 MW installed/backlog

Japan/Korea: 72 MW

California/West Coast: 15 MW

Northeast/Canada: 5 MW

Europe: 2 MW

Targeted applications

Grid Support: 69 MW

Renewable/Wastewater: 9 MW

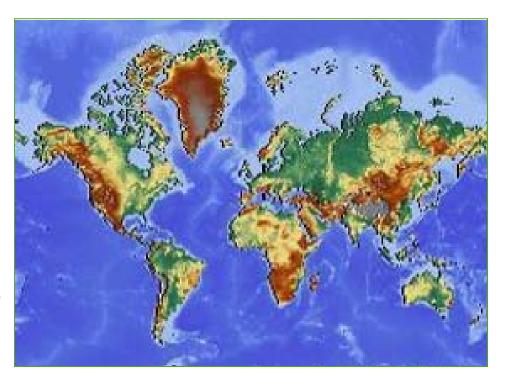
Manufacturing: 7 MW

Hotels: 3 MW

University & Hospitals: 2 MW

Government: 3 MW

DFC-ERG: 2 MW





## Thank you

#### **Questions?**

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